

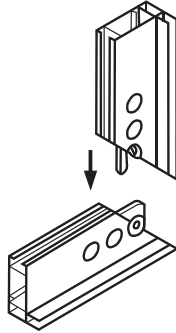
ASSEMBLY INSTRUCTIONS

Single Sided Profile

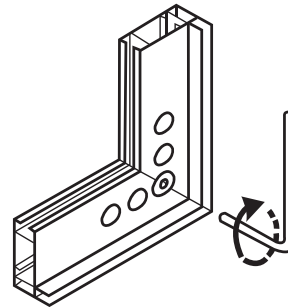
CORNER ASSEMBLY

Start by connecting all corners of the frame. Make sure the lock is loose and slide the two profiles together. Then tighten the lock with the allen wrench. Connect one corner at a time. See images below for further instructions.

- ❶ Connect frames together at corners



- ❷ Tighten corners together with allen wrench.



SPLICE CONNECTION ASSEMBLY

Slide the two profiles together. Once the two profiles are together tighten the screws.



SUPPORT PROFILE ASSEMBLY

Loosen both locks on the support profile. Insert profile into the interior groove on the frame. Once in place Tighten both locks with allen wrench. If your frame has a splice it is best to insert the support profile in the center of the splice as shown below. If it does not have a splice install the support profile in the center of the frame.



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